

## ABSTRACT

A head (101) prints a predetermined test pattern under the control of a head control unit (204) in order to precisely  
5 detect a head deviation when a head has been changed, the  
printed test pattern is read by a sensor 110 and detected by a  
pattern detector (209). Every time an interrupt signal  
corresponding to the edge of a detected pattern element is input  
to the CPU (203), a value of a main scanning counter (205)/main  
10 scanning timer (207) (and/or a sub-scanning counter (206)/sub-  
scanning timer (208)) is read, the printing position of each  
pattern element is detected from the value, and the mounting  
deviation of the head is calculated based on the detection  
result of the printing position of each pattern element printed  
15 by the head. The vertical bar of a test pattern may be printed  
in multiple passes. A plurality of edges may be detected at  
different longitudinal positions of the bar and the detected  
results are averaged to determine an edge position.